"A3H" Series Variable Displacement Piston Pumps







Pressure Compensator Type

Constant Power (Torque) Control Type Load Sensing Type



• Three control types are available such as pressure compensator type. Refer to page 121.

Hydraulic Fluids

Hydraulic Fluids

Use petroleum base oils such as anti-wear type hydraulic oils or R & O (Rust and Oxidation inhibitor) type hydraulic oils equivalent to ISO VG-32 or 46.

The recommended viscosity range is from 20 to 400 mm^2 /s (98 to 1800 SSU) and temperature range is from 0 to 60°C (32 to 140°F), both of which have to be satisfied for the use of the above hydraulic oils.

Control of Contamination

Due caution must be paid to maintaining control over contamination of the operating oil which can otherwise lead to breakdowns and shorten the life of the unit. Please maintain the degree of contamination within NAS Grade 10.

The suction port must be equipped with at least a 100 μ m (150 mesh) reservoir type filter and the return line must have a line filter of under 10 μ m.

Instructions

Mounting

When installing the pump the filling port should be positioned upwards.

Alignment of Shaft

Employ a flexible coupling whenever possible, and avoid any stress from bending or thrust.

Maximum permissible misalignment is less than 0.1 mm (.0039 inches) TIR and maximum permissible misangular is less than 0.2° .

Suction Pressure

Permissible suction pressure at suction port of the pump is between -16.7 and +50 kPa (5 in.Hg Vacuum and 7 PSIG). In case of the speed is over 1800 r/min, adjust the pressure 0 to +50 kPa (0 to 7 PSIG).

For piping to the suction port, use the pipes of the same diametre as that of the specified pipe flange to be used.

Make sure that the height of the pump suction port is whithin one metre (3.3ft.) from the oil level in the reservoir.

Hints on Piping

When using steel pipes for the suction or discharge ports, excessive load from the piping to the pump generates excessive noise.

Whenever there is fear of excessive load, please use rubber hoses.

Suction Piping

In case the pump is installed above the oil level, the suction piping and suction line filter should be located lower than the pump position to prevent air in the suction line.

Drain Piping

Install drain piping according to the chart and ensure that pressure within the pump housing should be maintained at a normal pressure of less than 0.1 MPa (15 PSI) and surge pressure of less than 0.5 MPa (70 PSI).

Length of piping should be less than 1 m (3.3 ft.), and the pipe end should be submerged in oil.

[Recommended Drain Piping Size]

	Fitting	Inside Dia. of Pipe	
Model	Japnese Std. "JIS" &N.AmericanEuropean Design Std.Design Std.		
A3H16 A3H37	1/2 [Inside Dia. 12 mm	SAE #10 (.47 in.) or more]	12 mm (.47 in.) or more
A3H56 A3H180	3/4 [Inside Dia. 16 mm	SAE #12 (.63 in.) or more]	19 mm (.75 in.) or more

Safety Valve

When delivery line is blocked suddenly, surge pressure is occurred so a safety valve should be set in the circuit to eliminate any damage on equipment and piping.

Bleeding Air

It may be necessary to bleed air from pump case and outlet line to remove causes of vibration.

Starting

Before first staring, fill pump case with clean operating oil via the fill port.

In order to avoid air blockage when first starting, adjust the control valves so that the discharged oil from the pump is returned direct to the tank or the actuator moves in a free load.

[Volume of Pre-fill Oil Required]

Model	Volume cm ³ (in. ³)
A3H16	400 (24.4)
A3H37	700 (42.7)
A3H56	900 (54.9)
A3H71	1300 (79.3)
A3H100	1700 (104)
A3H145	2400 (146)
A3H180	3200 (195)

Setting Discharge Pressure and Delivery

At the time of shipment, the unit has been preset to maximum delivery and minimum discharge pressure. Adjust the preset delivery and pressure to meet your system requirements.

Adjustment of Discharge Pressure

Turning the adjustment screw clockwise, increases pressure.

Volume adjusted by each full turn of the pressure adjustment screw

Model Numbers	Adjustment Volume MPa (PSI)
A3H16/A3H37/A3H56-01	5.5 (780)
A3H71/A3H100/A3H145-01	6.3 (915)
A3H180-01	5.7 (830)

• Adjustment of Delivery

Turning the flow adjustment screw clockwise, decreases delivery.

The minimum adjustable flow and adjustable volume of each full turn of the delivery adjustment screw

Model Numbers	Adjustable volumre with each full turn of the adjustment screw cm ³ /rev (cu.in./rev)	Minimum adjustment flow cm ³ /rev (cu.in./rev)
A3H16	1.4 (.085)	8 (.488)
A3H37	3.3 (.201)	16 (.976)
A3H56	4.2 (.256)	35 (2.14)
A3H71	4.9 (.299)	45 (2.75)
A3H100	6.2 (.378)	63 (3.84)
A3H145	9.4 (.574)	95 (5.80)
A3H180	10.3 (.629)	125 (7.63)

Flow Adjustment Screw Protrusion Length "L" vs. Geometric Displacement (reference)



Adjustment Screw Protrusion Length "L"



"A3H" Series Variable Displacement Piston Pumps



PISTON PUMPS

Control Type



 \star A flow control value is not included with the pump. Install the value separately.

Availability of Control Type

Mark " \bigcirc " in the table below refers to standard model.

Model Numbers	Geometric Displacement cm ³ /rev (cu. in./rev)	"01" Pressure Compensator Type	"09" Constant Power (Torque) Control Type	"14" Load Sensing Type
A3H 16	16.3 (.995)	0		0
A3H 37	37.1 (2.26)	0	0	0
A3H 56	56.3 (3.44)	0	0	0
A3H 71	70.7 (4.31)	0	0	0
A3H100	100.5 (6.13)	0	0	0
A3H145	145.2 (8.86)	0	0	0
A3H180	180.7 (11.03)	0	0	0

"A3H" Series Variable Displacement Piston Pumps-Single Pump, Pressure Compensator Type



Graphic Symbol



Specifications

Model Numbers	Geometric Displacement	Minimum Adj. Flow cm ³ /rev (cu.in./rev)	Operating Pressure MPa (PSI)		Shaft Speed Range r/min		Approx. Mass kg (lbs.)	
	cm ³ /rev (cu.in./rev)		Rated *1	Intermittent	Max. ^{*2}	Min.	Flange Mtg.	Foot Mtg.
A3H 16-*R01KK-10*	16.3 (.995)	8.0 (.488)			3600	600	14.5 (32.0)	23.4 (51.6)
A3H 37-*R01KK-10*	37.1 (2.26)	16.0 (.976)			2700	600	19.5 (43.0)	27.0 (59.5)
A3H 56-*R01KK-10*	56.3 (3.44)	35.0 (2.14)			2500	600	25.7 (56.7)	33.2 (73.2)
A3H 71-*R01KK-10*	70.7 (4.31)	45.0 (2.75)	28 (4060)	35 (5080)	2300	600	35.0 (77.2)	42.5 (93.7)
A3H100-*R01KK-10*	100.5 (6.13)	63.0 (3.84)			2100	600	44.6 (98.3)	72.6 (160)
A3H145-*R01KK-10*	145.2 (8.86)	95.0 (5.80)			1800	600	60.0 (132)	88.0 (194)
A3H180-*R01KK-10*	180.7 (11.03)	125.0 (7.63)			1800	600	70.4 (155)	98.4 (217)

 \star 1. Consult Yuken when pump is used over rated pressure because there is a restriction on operating condition.

 \star 2. The maximum shaft speeds shown in the above table are at suction pressure 0 kPa (0 PSIG).

 \star 3. The table above shows specifications for using petroleum based oils.

Pumps (customized design) for special fluids are also available. Their operating pressure and maximum shaft speed however differ from the values in the table above depending on the fluid type.

Range of operating temperature and viscosities may differ from those of petroleum based oils due to their characteristics.

Specifications and Design numbers for Special Fluids

Type of Fluids	Operating Pressure MPa (PSI)		Allowable Maximum Shaft Speed r/min		Temperature Range	Viscosity Range	Design Numbers for Special Fluid (Occasion of Japanese Std.	
	Rated	Intermittent	Rated	Max.	С(Г)	mm-/s (550)	"JIS") *2	
Water-Glycols	21 (3050)	21 (3050)	1200	(1800)*1	0 - 50 (32 - 104)	20, 200 (08, 027)	1030	
Phosphate Ester Type	21 (3050)	21 (3050)	1200	(1800)*1	0 - 60 (32 - 140)	20 - 200 (98 - 927)	1006	
Polyol Ester Type	21 (3050)	25 (3630)	1200	1800	0 - 60 (32 - 140)	20 - 200 (98 - 927)	10450	

★1. As the specific gravities of water-glycol fluids and phosphate ester type fluids are higher than one, an overhead reservoir is required when pumps are operated at 1500 r/min or more.

 \star 2. For the design numbers of pumps for European Design and North American Design Standards, please contact us.

Model Number Designation

A3H16	-F	R	01	K	K	-10	*
Series Number	Mounting	Direction of Rotation	Control Type	Pres. Adj. Range MPa (PSI)	Shaft Extension *2	Design Number	Design Std.
A3H16 (16.3 cm ³ /rev)			1 1 1 1 1 1 1			10	
A3H37 (37.1 cm ³ /rev)	F: Flange Mtg.		1 			10	
A3H56 (56.3 cm ³ /rev)	L: Foot Mtg.	(Viewed from) Shaft End R: Clockwise *1 (Normal)	01: Pressure Compensator Type	K: 5 - 35 (725 - 5080)	₭ : Keyed Shaft	10	
A3H71 (70.7 cm ³ /rev)						10	Refer to * 3
A3H100 (100.5 cm ³ /rev)	E : Elange Mtg					10	
A3H145 (145.2 cm ³ /rev)	F: Flange Mtg.				K : Keyed Shaft 44.45mm (1.75 IN.) Dia.	10	
A3H180 (180.7 cm ³ /rev)	L. Poor witg.		1 1 1 1 1 1 1		K1: Keyed Shaft *5 50.8mm (2.0 IN.) Dia.	10	

★1. Available to supply pump with anti-clockwise rotation. Consult Yuken for details.

 \star 2. We can also supply spline-type shaft extension. Consult Yuken for details.

★3. Design Standards: None Japanese Standard "JIS"

80 European Design Standard

950 N. American Design Standard (Applicable only for A3H16/37/56/71)

954 N. American Design Standard (Applicable only for A3H100/145/180)

★4. Mounting type "L" is not available for N. American Design Standard.

★5. Shaft extension "K1" is applicable only for N. American Design Standard.

Pipe Flange Kits

Pipe flange kits are available. When ordering, specify the kit number from the table below.

			Threaded Connecti	Socket	Welding	Butt Welding		
Pump Model Numbers	Name of Port	Japanese Std. "JIS"	European Design Std.	N. Ameraican Design Standard	Japanese Std. "JIS" & European Design Std.	N. Ameraican Design Standard	Japanese Std. "JIS" & European Design Std.	N. Ameraican Design Standard
A 21116 * DO1	Suction	F5-08-A-10	F5-08-A-1080	_	F5-08-B-10	F5-08-B-1090	F5-08-C-10	F5-08-C-1090
A3H10-*K01	Discharge	F6-06-A-M-10*1	F6-06-A-M-1080	—	F6-06-B-M-10	F6-06-B-U-1090	—	—
A 21127 NO 1	Suction	F5-10-A-10	F5-10-A-1080		F5-10-B-10	F5-10-B-1090	F5-10-C-10	F5-10-C-1090
A3H3/-*K01	Discharge	F6-08-A-M-10*1	F6-08-A-M-1080	—	F6-08-B-M-10	F6-08-B-U-1090	—	—
A 2115(NO1	Suction	F5-12-A-10	F5-12-A-1080		F5-12-B-10	F5-12-B-1090	F5-12-C-10	F5-12-C-1090
A3H30-*K01	Discharge	F6-08-A-M-10*1	F6-08-A-M-1080	—	F6-08-B-M-10	F6-08-B-U-1090	—	—
A 21171 MD01	Suction	F5-16-A-10	F5-16-A-1080		F5-16-B-10	F5-16-B-1090	F5-16-C-10	F5-16-C-1090
A3H/1-*K01	Discharge	F6-10-A-M-10*1	F6-10-A-M-1080	—	F6-10-B-M-10	F6-10-B-U-1090	—	—
A3H100-*R01	Suction	F5-20-A-10	F5-20-A-1080		F5-20-B-10	F5-20-B-1090	F5-20-C-10	F5-20-C-1090
A3H145-*R01	Discharge	F6-10-A-M-10*1	F6-10-A-M-1080	—	F6-10-B-M-10	F6-10-B-U-1090	—	—
A 211190 VD01	Suction	F5-24-A-10	F5-24-A-1080		F5-24-B-10	F5-24-B-1090		
A3H160-*K01	Discharge	F6-12-A-M-10*1	F6-12-A-M-1080		F6-12-B-M-10	F6-12-B-U-1090		

★ 1. These flanges are with tapered threaded port, maximum pressure is restricted at 31 MPa (4500 PSI). ★ 2. As dimensions of the surface of pipe flanges are conformed to the SAE standards mentioned below, the pipe flanges conforming to the SAE standards can be used.

• Suction Port: SAE 4 Bolt Split Flange (Standard Pressure Series)

• Discharge Port: SAE 4 Bolt Split Flange (High Pressure Series)

• Details of pipe flange kits are shown on page 824 & 829.

A

"A3H" Series

Response Characteristics Change in Accordance with Circuits and Operating Conditions.

Test Circuit and Conditions

Circuit



• Size of High Pressure Rubber House

Model	High Pressure Rubber Housea
A3H16	3/4B×1500 mm (4.9 ft.)
A3H37/56/71	3/4B×2000 mm (6.6 ft.)
A3H100/145	1-1/4B×2000 mm (6.6 ft.)
A3H180	1-1/4B×2500 mm (8.2 ft.)

Conditions

Drive Speed: 1500 r/min Hydraulic Fluid: ISO VG32 Oil Oil Temperature: 40 °C (104 °F) [Viscosity 32 mm²/s (150 SSU)]



Madal	Response	Time ms	Ps Oversheet Pres	
Model	t ₁	t ₂	MPa (PSI)	
A3H 16	30	140	2.5 (363)	
A3H 37	40	80	3.5 (508)	
A3H 56	50	90	7.5 (1088)	
A3H 71	50	140	10.0 (1450)	
A3H100	70	170	11.0 (1595)	
A3H145	70	180	12.5 (1813)	
A3H180	70	220	12.0 (1740)	

Result of Measurement

"A3H" Series Variable Displacement Piston Pumps-Single Pump, Constant Power (Torque) Control Type



Graphic Symbol



Specifications

Model Numbers	Geometric Displacement	Minimum Adj. Flow	Max. Operating	Shaft Speed Range r/min		Approx. Mass kg (lbs.)	
	cm ³ /rev (cu.in./rev)	cm ³ /rev (cu.in./rev)	Pressure MPa (PSI)	Max.*	Min.	Flange Mtg.	Foot Mtg.
A3H 37-*R09-***K-10*	37.1 (2.26)	16.0 (.976)		2700	600	23.0 (50.7)	30.5 (67.3)
A3H 56-*R09-***K-10*	56.3 (3.44)	35.0 (2.14)		2500	600	29.0 (63.9)	36.5 (80.5)
A3H 71-*R09-***K-10*	70.7 (4.31)	45.0 (2.75)	25 (5080)	2300	600	38.0 (83.8)	45.5 (100)
A3H100-*R09-***K-10*	100.5 (6.13)	63.0 (3.84)	33 (3080)	2100	600	48.0 (106)	76.0 (168)
A3H145-*R09-***K-10*	145.2 (8.86)	95.0 (5.80)		1800	600	63.0 (139)	91.0 (201)
A3H180-*R09-***K-10*	180.7 (11.03)	125.0 (7.63)		1800	600	74.2 (164)	102.2 (225)

 \star The maximum shaft speeds shown in the above table are at suction pressure 0 kPa (0 PSIG).

Model Number Designation

A3H37	-F	R	09	-11	Α	4	K	-10	*	
Series Number	Mounting	Direction of Rotation	Control Type	Input Power Setting	Frequency of Power Source	Pole Number of Electric Motor	Shaft Extension*2	Design Number	Design Std.	
A3H37 (37.1 cm ³ /rev)	E. Flanga	 						10		
A3H56 (56.3 cm ³ /rev)	Mtg.	, 1 1 1 1 1 1	, 1 1 1 1 1 1	5 5 • 5 5 1/W		, 1 1 1 1 1 1	K I Variad Shaft	10	, 1 1 1 1 1 1	
A3H71 (70.7 cm ³ /rev)	L: Foot Mtg.	Atg. (Viewed from) Shaft End	09: Constant Power	110: 110 kW	A: 50 Hz	4: 4 Poles		10	Pafar to +3	
A3H100 (100.5 cm ³ /rev)	E. Flange	R: Clockwise *1 (Normal)	Control Type	Refer to the table on following page	B: 60 Hz	6: 6 Poles		10		
A3H145 (145.2 cm ³ /rev)	Mtg.	Mtg.		- - - - - - - - - - - - - - - - - - -	for combination.		- - - - - - - - - - - - - - - - - - -	K : Keyed Shaft $\begin{bmatrix} 44.45 \text{mm} \\ (1.75 \text{ IN.}) \text{ Dia.} \end{bmatrix}$	10	
A3H180 (180.7 cm ³ /rev)	Mtg.						K1: Keyed Shaft *5 [50.8mm (2.0 IN.) Dia.]	10		

★1. Available to supply pump with anti-clockwise rotation. Consult Yuken for details.

 \star 2. We can also supply spline-type shaft extension. Consult Yuken for details.

★3. Design Standards: None Japanese Standard "JIS"

80 European Design Standard

950 N. American Design Standard (Applicable only for A3H37/56/71)

954 N. American Design Standard (Applicable only for A3H100/145/180)

 \star 4. Mounting type "L" is not available for N. American Design Standard.

★5. Shaft extension "K1" is applicable only for N. American Design Standard.

Model Numbers										Inpu	t Pow	er Se	tting	kW	(HP)								
		Pole Number of Electric Motor : 4P									Pole Number of Electric Motor : 6P												
		11 (15)	15 (20)	18.5 (25)	22 (30)	30 (40)	37 (50)	45 (60)	55 (75)	75 (100)	90 (120)	110 (150)	5.5 (7.5)	7.5 (10)	11 (15)	15 (20)	18.5 (25)	22 (30)	30 (40)	37 (50)	45 (60)	55 (75)	75 (100)
A3H 37	$-\frac{50}{60}\frac{\text{Hz}}{\text{Hz}}$	0	0	0	- <u>ō</u> -								0	0	0	- <u>-</u> -							
A3H 56	50 Hz 60 Hz		0	0	0	0	0							0	0	0	0	0					
A3H 71	50 Hz 60 Hz			0	0	0	0	0							0	0	0	0	0				
A3H100	$-\frac{50}{60}\frac{\text{Hz}}{\text{Hz}}$				0	0	0	0	0							0	0	0	0	0	0		
A3H145	- <u>50 Hz</u> 60 Hz					0	0	0	0	0	0						0	0	0	0	0	0	
A3H180	50 Hz 60 Hz						0	0 0	0	0	0	0						0	0 0	0	0	0 0	0

• Combination of pump series and input power setting (\bigcirc = available combinations)

Pipe Flange Kits

For pipe flange, refer to form of pressure compensator type on page 123.

Typical Performance Characteristics of Control Type "09" at Viscosity 32 mm²/s [ISO VG32 oils, 40°C (104°F)] A3H37 U.S.GPM L/min L/min N=1800 r/min N=1500 r/min U.S.GPM Output Flow Output Flow 22 kW (30 HP) 18.5 kW (25 HP) Δ 18.5 kW (25 HP) 15 kW (20 HP) 15 kW (20 HP) 11 kW (15 HP) 11 kW (15 HP) 35 MPa 35 MPa 1000 2000 3000 4000 5000 PSI 1000 2000 3000 4000 5000 PSI Pressure Pressure A3H56 U.S.GPM L/min 32 - ¹²⁰ -U.S.GPM L/min 32 - ¹²⁰ г N=1500 r/min N=1800 r/min 32₁ Output Flow Output Flow 37 kW (50 HP) 30 kW (40 HP) 30 kW (40 HP) 22 kW (30 HP) 18.5 kW (25 HP) 15 kW (20 HP) 22 kW (30 HP) 18.5 kW (25 HP) 35 MPa 35 MPa 1000 2000 3000 4000 5000 PSI 1000 2000 3000 4000 5000 PSI Pressure Pressure

"A3H" Series Variable Displacement Piston Pumps-Single Pump, Load Sensing Type



Graphic Symbol



★ A flow control valve is not included with the pump. Install the valve separately.

Specifications

Model Numbers	Geometric Displacement cm ³ /rev	Operating Pressure*1 MPa (PSI)		Load Sensing Pres. Difference ∕P	Shaft Spe r/n	ed Range	Approx. Mass kg (lbs.)		
	(cu.in./rev)	Rated	Intermittent	MPa (PSI)	Max.*3	Min.	Flange Mtg.	Foot Mtg.	
A3H 16-*R14K-10*	16.3 (.995)	28 (4060)	35 (5080)		3600	600	17.5 (38.6)	26.4 (58.2)	
A3H 37-*R14K-10*	37.1 (2.26)				2700	600	22.5 (49.6)	30.0 (66.2)	
A3H 56-*R14K-10*	56.3 (3.44)			1.5 (218)	2500	600	28.7 (63.3)	36.2 (79.8)	
A3H 71-*R14K-10*	70.7 (4.31)			$(At the time)^{\star^2}$	2300	600	38.0 (83.8)	45.5 (100)	
A3H100-*R14K-10*	100.5 (6.13)			of shipment/	2100	600	47.6 (105)	75.6 (167)	
A3H145-*R14K-10*	145.2 (8.86)				1800	600	63.0 (139)	91.0 (201)	
A3H180-*R14K-10*	180.7 (11.03)				1800	600	73.4 (162)	101.4 (224)	

 \star 1. The operating pressure means pump discharge pressure.

★2. Load pressure difference \triangle P is adjustable in range of 1.0 -3.0 MPa (145-435 PSI).

 \star 3. The maximum shaft speeds shown in the above table are at suction pressure 0 kPa (0 PSIG).

Model Number Designation

A3H37	-F	R	14	K	-10	*
Series Number	Mounting	Direction of Rotation	Control Type	Shaft Extension *2	Design Number	Design Std.
A3H16 (16.3 cm ³ /rev)					10	
A3H37 (37.1 cm ³ /rev)	F: Flange Mtg.				10	
A3H56 (56.3 cm ³ /rev)	L: Foot Mtg.	(Viewed from)	14: Load	K : Keyed Shaft	10	
A3H71 (70.7 cm ³ /rev)		(Shaft End) B: Clockwise *1	Sensing Type		10	Refer to $\bigstar 3$
A3H100 (100.5 cm ³ /rev)	F : Flange Mtg	(Normal)			10	
A3H145 (145.2 cm ³ /rev)	*1			K : Keyed Shaft [44.45mm (1.75 IN.) Dia.]	10	
A3H180 (180.7 cm ³ /rev)	L: Foot Mtg.**			K1: Keyed Shaft ^{★5} [50.8mm (2.0 IN.) Dia.]	10	

★1. Available to supply pump with anti-clockwise rotation. Consult Yuken for details.

 \star 2. We can also supply spline-type shaft extension. Consult Yuken for details.

★3. Design Standards: None Japanese Standard "JIS"

80 European Design Standard

950 N. American Design Standard (Applicable only for A3H16/37/56/71)

954N. American Design Standard (Applicable only for A3H100/145/180)

 \star 4. Mounting type "L" is not available for N. American Design Standard.

 \star 5. Shaft extension "K1" is applicable only for N. American Design Standard.

A

"A3H" Series

Pipe Flange Kits

For pipe flange, refer to form of pressure compensator type on page 123.

Typical Performance Characteristics of Control Type "A3H71" at Viscosity 32 mm²/s [ISO VG32 oils, 40°C (104°F)]

Pressure vs. Output Flow



Full Cut-off Input Power



Drain



 \star Ask Yuken for Performance caracteristics of other series than A3H71.